

# Air Blasting Guidelines

(Approximate)

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| **Profile** | **Grit** |
| 1 mil profile | 100 grit aluminum oxide |
| 1.5 mil profile | 54-60 grit aluminum oxide |
| 2 mil profile | 36-54 aluminum oxide |
| 2.5 mil profile | 36-54 grit aluminum oxide |
| 3 mil profile | 16-24 grit aluminum oxide |
| 4 mil profile | 12-16 grit aluminum oxide |