

SOLUTIONS

ROCTEC™ Abrasive Waterjet Nozzles COMPOSITE CARBIDE MIXING TUBES



ROCTEC™

Abrasive Waterjet Nozzles

Our exclusive ROCTEC™ line of abrasive waterjet nozzles is made from a unique carbide material and proprietary manufacturing process.

ROCTEC™ Composite Carbide: The Ultimate Wear Material

ROCTEC™ abrasive waterjet (AWJ) nozzles are made from unique materials that have literally changed the definition of wear resistance. ROCTEC™ composite carbide is a tungsten carbide-based material made using the proprietary RapidOmnidirectional Compaction (ROC) process.

ROCTEC™ 100

Industry workhorse, fit-for-use performance

ROCTEC™ 500

Most trusted abrasive waterjet nozzle for consistent, accurate cutting

ROCTEC™ APX

Newest ROCTEC™ technology delivers peak precision and life





**The preferred option when waterjet
nozzles need to be:**

Consistent.
Reliable.
Predictable.

ROCTEC™ Waterjet Nozzles

The ROCTEC™ process enables the combination of these advanced ceramic materials without the need for a soft metal binder, as is the case with tungsten carbide/cobalt using traditional sintering technology. The ROC process enables nozzles to be formed using very short consolidation cycles to minimize the natural tendency of ceramic particles to grow in size when exposed to high heat for long periods. Eliminating a metallic binder and maintaining extra-fine grain size both contribute to optimum nozzle performance. The result is an extremely durable material that fiercely resists abrasive and erosive wear.

- **Lowest total cost per hour used**
- **Up to 120 hours of precision cutting**
- **Up to 250 hours of rough cutting**
- **Faster cutting speeds**
- **Greater dimensional accuracy**
- **Longer uninterrupted cuts**
- **Greater performance and service life**
- **Predictability — nozzles perform the same every time**



The Industry Leader at Every Performance Level

APX
ROCTEC



- Performance improvement of 20% or more above ROCTEC™ 500
- Longest, most reliable operating life in the industry
- Ideal for:
 - High-Pressure Cutting
 - Precise, Uninterrupted Cuts
 - High Piercing Volume
 - Faster Cutting Speeds
 - Edge Quality Critical
 - Multiple Cutting Heads
 - Critical Components

ROCTEC
500



- Unparalleled performance for consistent and accurate cutting
- Long-trusted industry standard for premium performance
- Ideal for:
 - High-Pressure Cutting
 - Precise, Uninterrupted Cuts
 - Edge Quality Critical
 - Multiple Cutting Heads

ROCTEC
100



- Fit-for-use performance
- Industry workhorse used in general applications
- Ideal for:
 - Rough Cutting
 - Moderate- to High-Pressure Cutting
 - Non-Metallic Materials
 - Pure Waterjet Cutting

Resolute Performance for Over 30 Years

Focusing tubes, tubes, waterjet nozzles...However you describe them, ROCTEC™ Abrasive Waterjet Nozzles have been the industry leader since the early days of waterjet cutting.

ROCTEC



Advanced Material Structure

No soft metal binder and finer grain size enable maximum wear resistance.

Premier Quality

Highest diameter tolerance consistency from entry to exit bore in the industry.

Highest Wear Resistance

Less bore growth at both entrance and exit contributes to longer operating life.

ROC Proprietary Process

Key to industry leading performance and unique to Kennametal's ROCTEC™. This process generates the most consistent material structure available.



Industry-Leading Material Technology



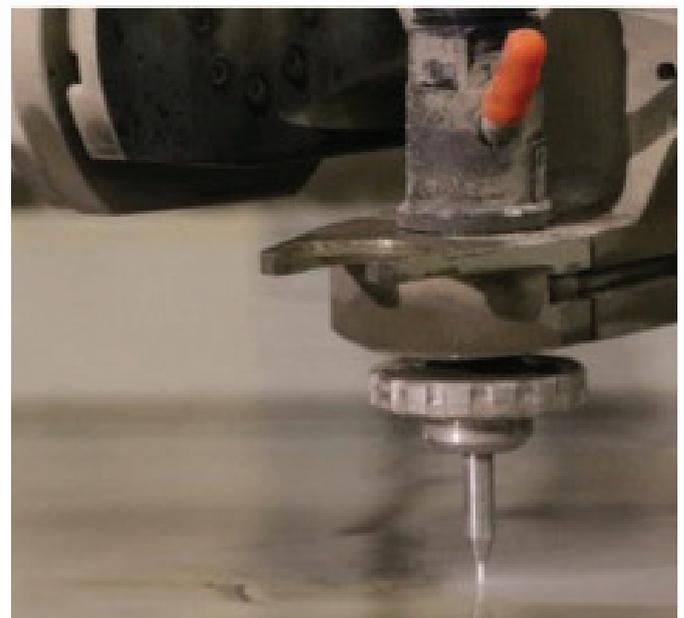
Consistent and Predictable Cutting



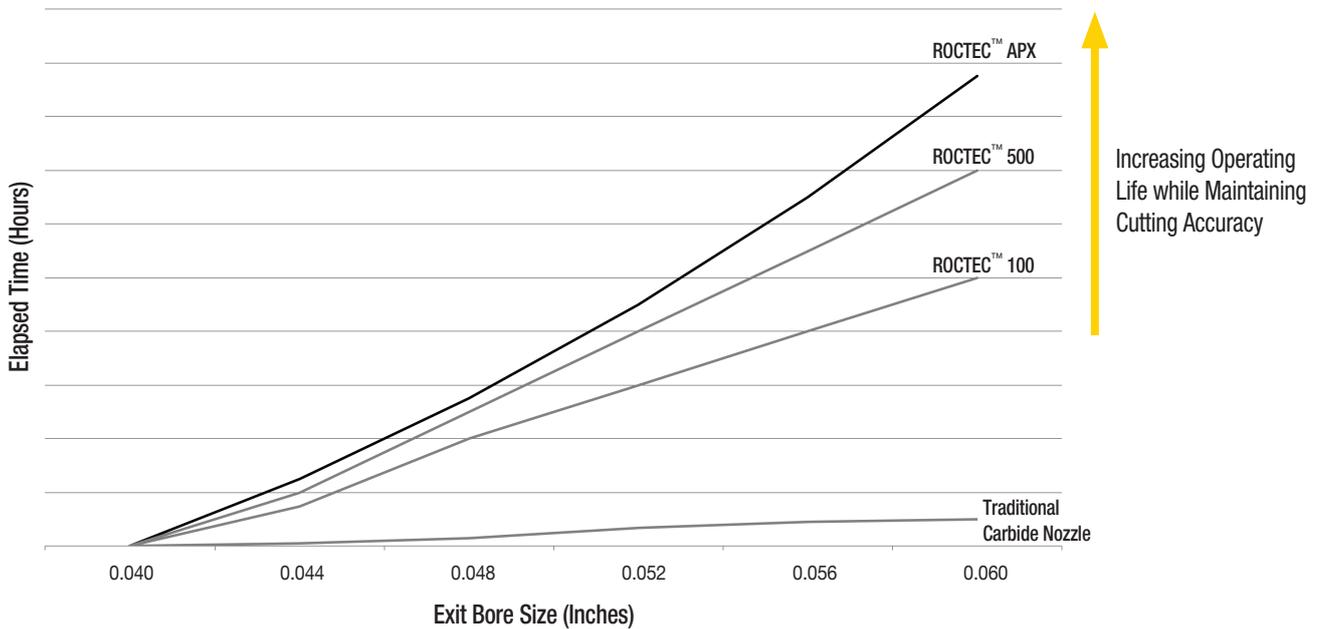
Longest-Operating Nozzles Available



Lowest Overall Cost of Ownership



The Proof is in the Performance



Increasing Operating Life while Maintaining Cutting Accuracy

Consistent

Uniform bore growth maintains identical cutting accuracy and tolerance for every nozzle.

Reliable

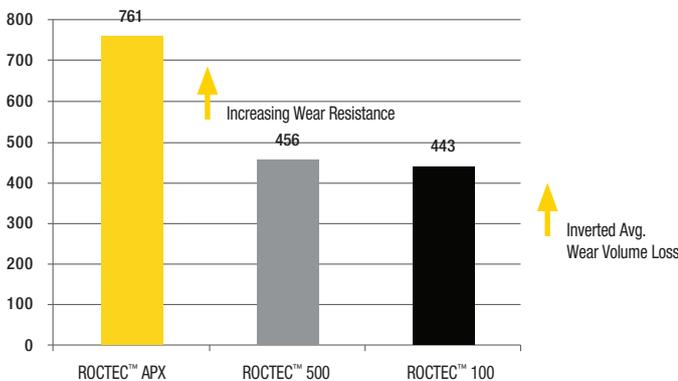
Eliminate premature nozzle failures and scrap parts due to performance.

Predictable

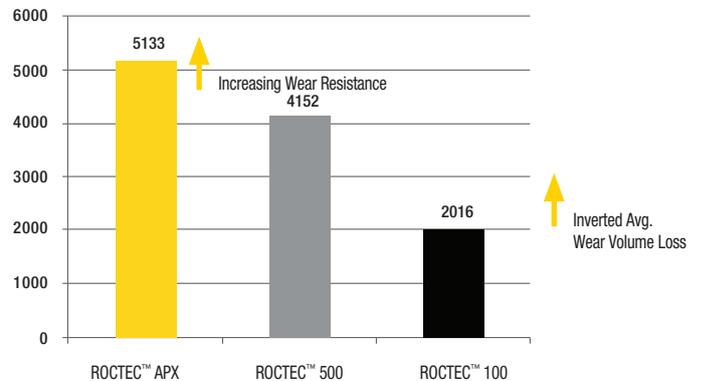
Nozzles maintain the same accuracy throughout repeated cut cycles.

Wear Resistance - The Critical Factor in Nozzle Performance

ASTM G65 – Dry Wheel Abrasion

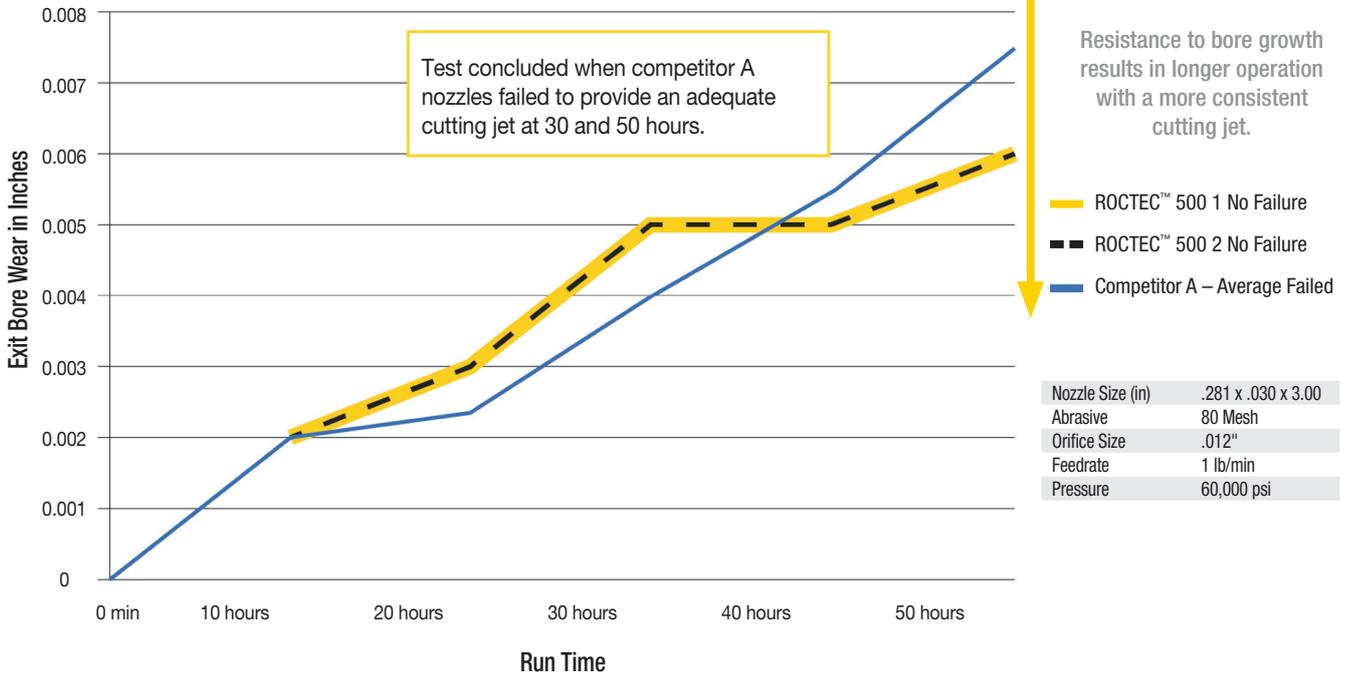


ASTM B611 – High Stress Abrasion

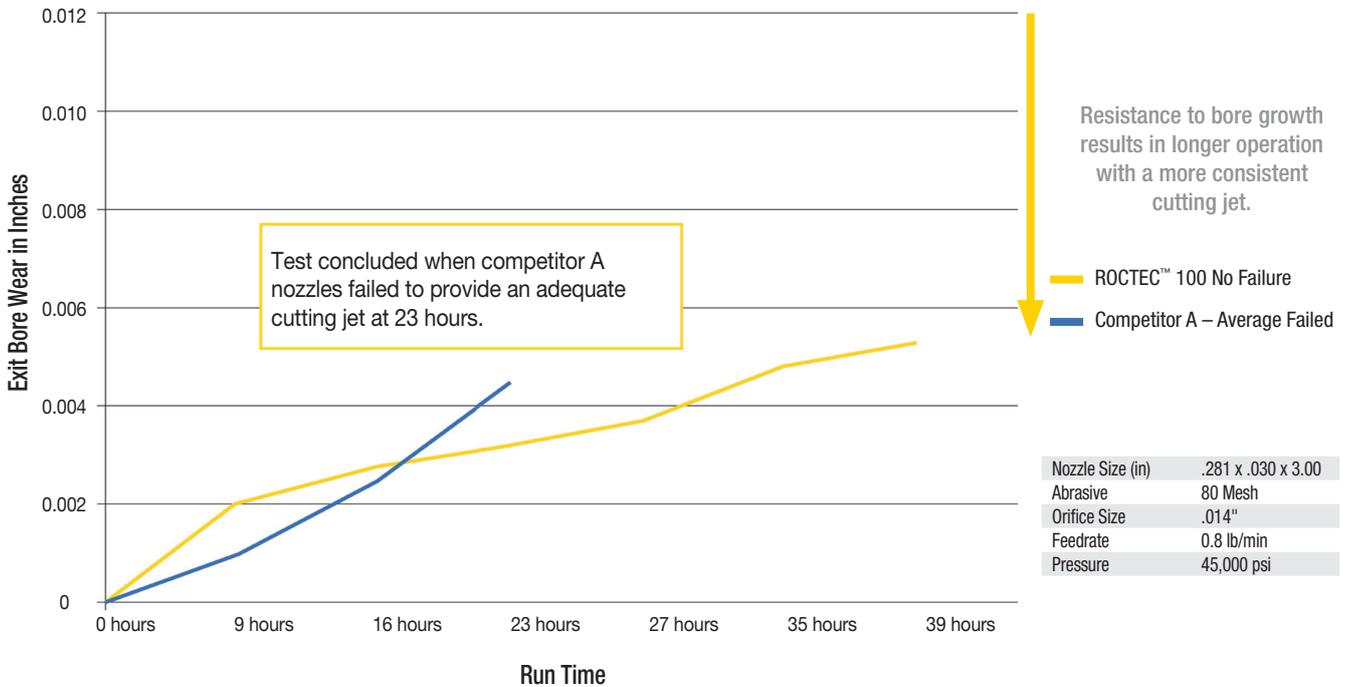


Exit Bore Growth Results of ROCTEC™ Abrasive Waterjet Nozzles vs. Competitors

ROCTEC™ 500 vs Competitor Premium

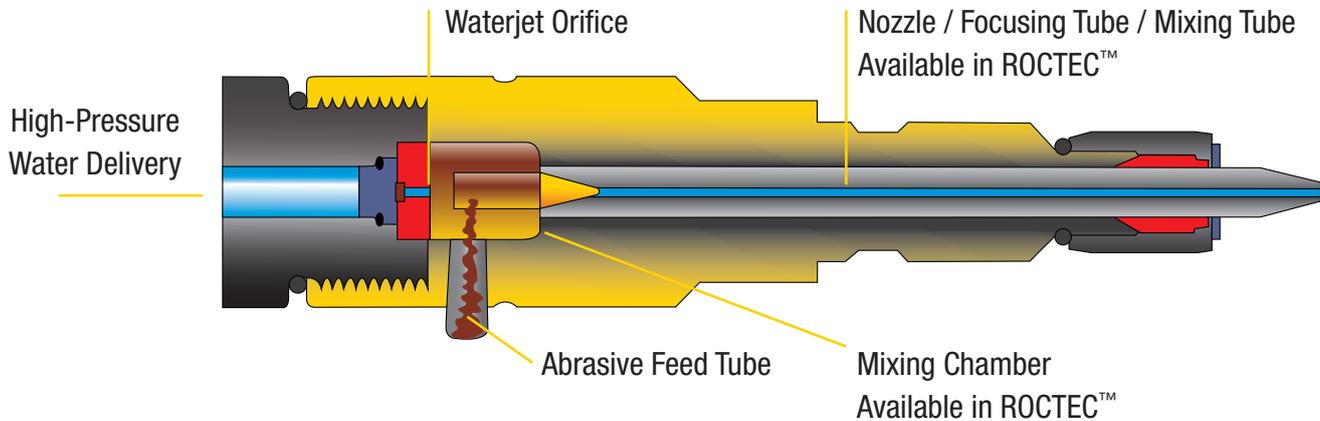


ROCTEC™ 100 vs Competitor Standard



Abrasive Waterjet Nozzles: The Mechanics

Key Cutting Head Components



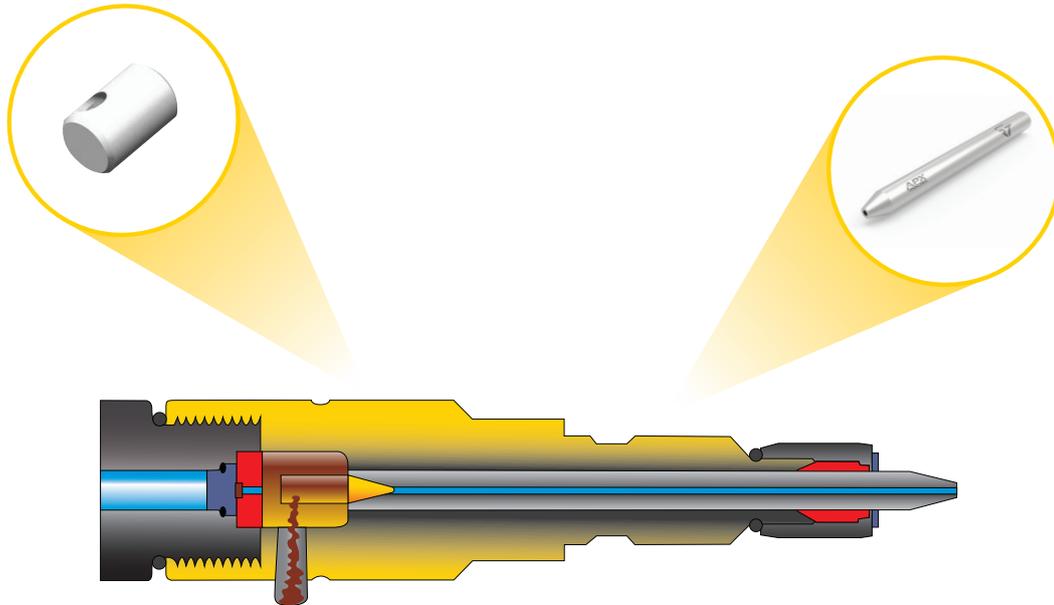
Best Practices to Achieve Optimal Life from ROCTEC™ Nozzles

- Inspect orifice for chipping, wear and/or buildup of dirt or abrasive
- Use mixing chamber components made from carbide or ROCTEC™
- Verify water - orifice alignment prior to abrasive selection
- Precise alignment of the orifice and focusing tube ensures the jet is focused directly down the center of tube
- ROCTEC™ focusing tubes with precise alignment will allow the longest life and highest level of cutting quality

Applications Where ROCTEC™ Excels

Waterjet Cutting Applications

Any component in your system exposed to abrasive material and pressure can affect performance. ROCTEC™ material systems are the solution.



Other Applications:

- Sandblast Nozzles
- Descaling Nozzles
- Slurry Nozzles
- Centrifuge Nozzles
- Downhole Tools in Oil & Gas
- Separation Cups for Fluids & Solids

Kennametal Abrasive Blast Nozzles



Speak to a Kennametal representative today to learn more about our line of products for Abrasive Blasting.



ROCTEC™ WATERJET NOZZLES CENTER OF EXCELLENCE

Kennametal Inc.

2879 Aero Park Drive
Traverse City, MI 49686 USA
Tel: +1 800 662 2131
k-trvr.service@kennametal.com

WORLD HEADQUARTERS

Kennametal Inc.

1600 Technology Way
Latrobe, PA 15650 USA
Tel: 1 800 446 7738
ftmill.service@kennametal.com

EUROPEAN HEADQUARTERS

Kennametal Europe GmbH

Rheingoldstrasse 50
CH 8212 Neuhausen am Rheinfall
Switzerland
Tel: +41 52 6750 100
neuhausen.info@kennametal.com

ASIA-PACIFIC HEADQUARTERS

Kennametal Singapore Pte. Ltd.

3A International Business Park
Unit #01-02/03/05, ICON@IBP
Singapore 609935
Tel: +65 6265 9222
k-sg.sales@kennametal.com

INDIA HEADQUARTERS

Kennametal India Limited

CIN: L27109KA1964PLC001546
8/9th Mile, Tumkur Road
Bangalore - 560 073
Tel: +91 080 22198444 or +91 080 43281444
bangalore.information@kennametal.com

kennametal.com