



ABRASIVE CONSUMPTION								
lbs/ wheel hour								
	S-170	S-230	S-280	S-330	S-390	S-460	S-550	S-660
5 H.P.	1.2	2.1	2.1	2.7	2.7	3.4	3.4	3.9
10 H.P.	3.5	4.2	4.2	5.4	5.4	6.9	6.9	7.9
15 H.P.	4.2	5.6	5.6	7.0	7.0	8.8	8.8	9.0
20 H.P.	6.8	8.4	8.4	10.0	10.0	13.0	13.0	14.5
25 H.P.	7.6	9.8	9.8	12.5	12.5	17.0	17.0	18.0
30 H.P.	9.0	10.4	10.4	16.0	16.0	20.0	20.0	23.0
40 H.P.	10.4	16.0	16.0	20.0	20.0	26.0	26.0	30.0
50 H.P.	16	20.0	20.0	25.0	25.0	32.0	32.0	36.0
60 H.P.	18	24.0	24.0	31.0	31.0	39.0	39.0	45.0
75 H.P.	22.0	27.5	27.5	36.0	36.0	46.0	46.0	52.0
100 H.P.	28.0	37.5	37.5	49.0	49.0	61.0	61.0	70.0